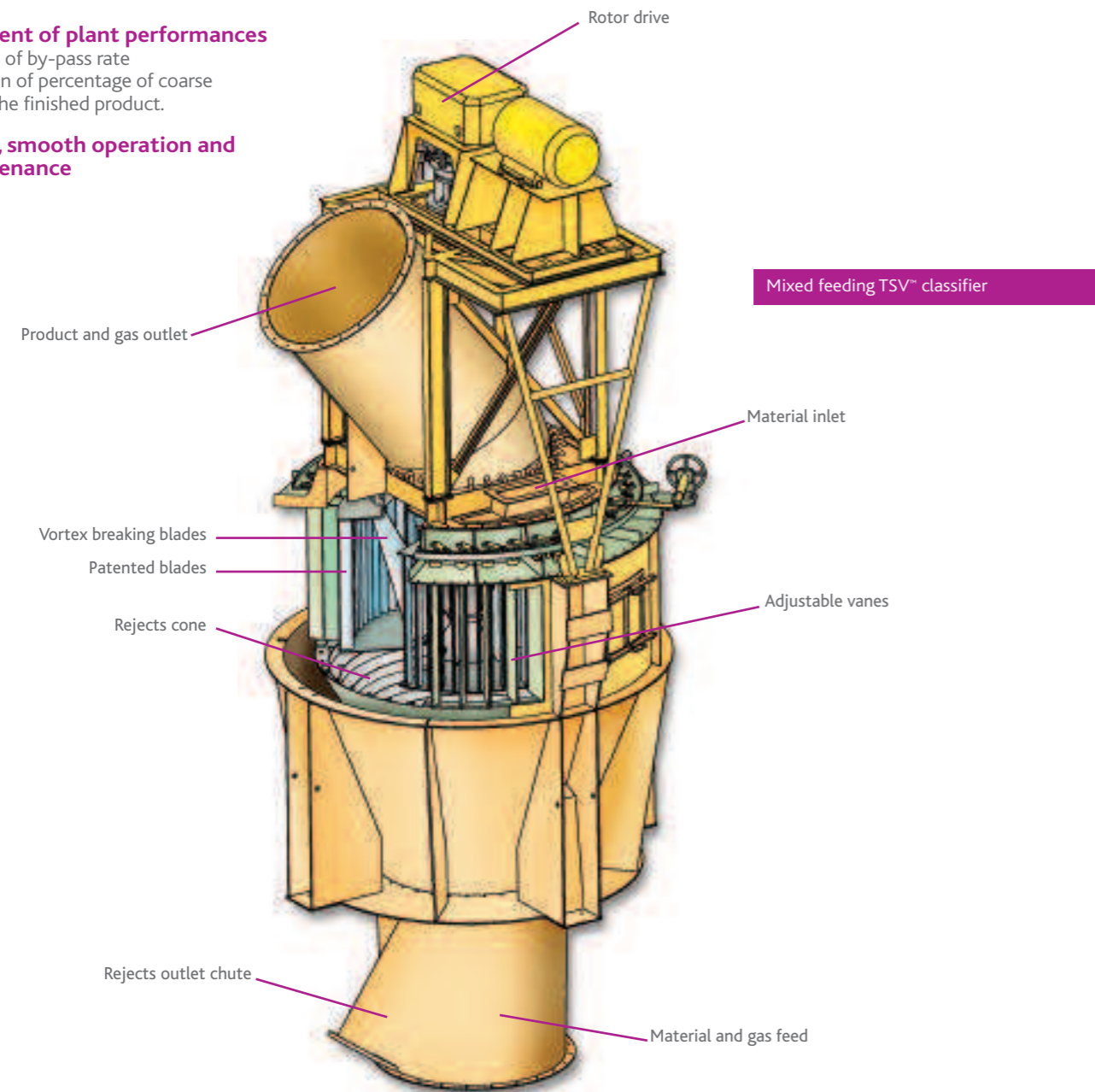


Patented blades
and vortex breaker

→ Choose the **TSV™**
Turbo Séparateur Ventilé
To Save Value:

Improvement of plant performances
by reduction of by-pass rate
and reduction of percentage of coarse
particles in the finished product.

**Reliability, smooth operation and
low maintenance**



Advanced technologies

- Horomill®
- Rhodax®
- Shoe-mounted mill
- "E" ball-race vertical mill
- TSV™ classifier
- Flash dryer
- Low-NOx precalciner
- Kilns on 2 or 3 piers
- Low pressure drop preheater

Complete plants

- Design and engineering
- Supply of equipment
- Turnkey construction
- Erection
- Commissioning

Efficient services

- Revamping
- Training
- Technical assistance
- After-sales

TSV™ separator



TSV™ the 3rd generation classifier

→ High Efficiency and Low Pressure Drop

→ More than 200 industrial references

Fives FCB
50, rue de Tieléni – B.P. 376
59666 VILLENEUVE D'ASCQ Cedex – FRANCE
Tel. : +33 (0)3 20 43 75 01 – Fax : +33 (0)3 20 43 75 13
E-mail : fivesfcb@fivesgroup.com – www.fivesgroup.com



Full control
of product fineness

→ Like the leaders in the grinding industries Choose the TSV™ for:

Capacity

The TSV™ efficiency results in:

- A minimal bypass allowing the maximal grinding efficiency of the mill,
- An extremely steep slope of the Tromp curve with a strong reduction of coarse particles in the product enabling the optimisation of the target values of fineness and the consequent increase of capacity

The combination of these two features maximises the system capacity

Quality of products

The higher efficiency of separation reduces the amount of coarse particles in the products.

This results in:

- A maximal cement strength with the minimal Blaine set point,
- A highest burnability of the solid fuels in cement kilns and precalciners and the consequent reduction of fuel consumption,
- A high efficiency of separation due to the patented blade design,
- A better burnability of raw meal in the cement kilns.

The stability and the precision of the operation of the TSV™ ensure this permanent quality.

Energy saving

Energy savings allowed by the patented vortex breaking system:

- Low pressure drop of the separator
- Extremely low power consumption.

| Type | PRODUCT | | | TSV™ | | |
|-----------------|---------|-------|-----|-----------|----------------|-------|
| | Blaine | d80 | tph | Size-type | Absorbed Power | kWh/t |
| Cement raw meal | | 60 µm | 123 | 5000-BF | 0 kW | 0.00 |
| CEM I | 3 200 | 32 µm | 120 | 3600-HF | 29 kW | 0.24 |
| CEM I | 4 000 | 24 µm | 88 | 3600-HF | 49 kW | 0.55 |
| Limestone | | 20 µm | 70 | 3600-THF | 63 kW | 0.90 |

Examples in cement industry with tube mills

Reliability

- Manual or automatic lubrication system for minimal maintenance.
- Bearings calculated for more than 100 000 h lifetime.
- Adapted wear protection based on experience.

Flexibility

The different types of feed system and the corresponding wear liners allow the installation of the TSV™ in a wide range of process design.

In a tube mill plant, the TSV™ can be:

- Integrated into the mill venting system for complete or semi-ventilated mills,
- In a separated air circuit with axial or tangential air inlet duct.

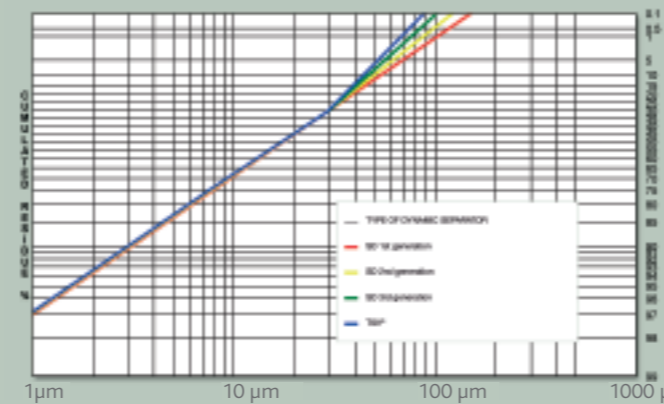
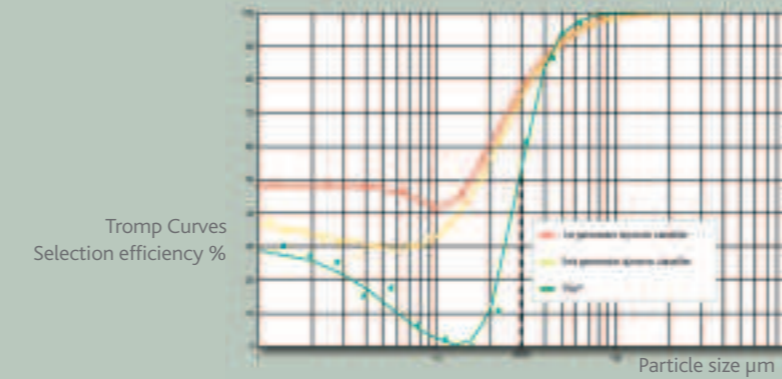
The TSV™ can also be integrated to different types of vertical mills (E-mill, Raymond mill, roller mill)

With tube mill or Horomill® plant, if necessary, the TSV™ can be installed above a flash dryer.

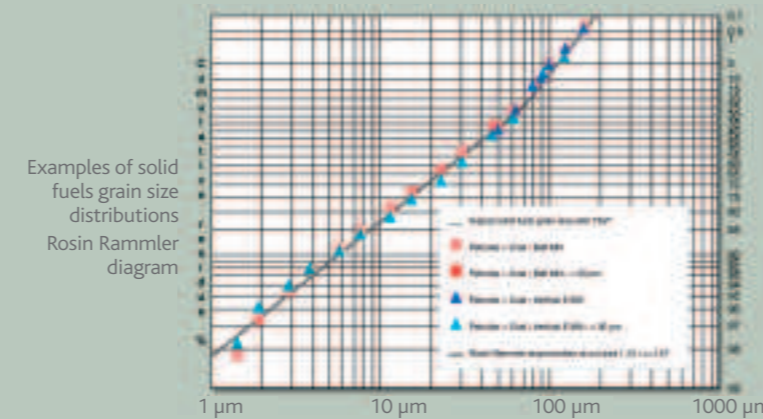
Adaptability

The versatile design of the TSV™ allows for its adaptation to a large range of industrial applications.

| TSV™ type | Typical cut size | PRODUCTS |
|-----------|------------------|------------------------------------|
| TBF | 150 µm | Ilmenite slag, various ores |
| BF | 70 µm | Cement raw meal |
| MF | 61 µm | Coal, petcoke |
| HF | 31 µm | Cement, slag, anhydrite, limestone |
| THF | 13 µm | Limestone, dolomite |



Comparison of typical cements grain size distributions with different separators
Rosin Rammler diagram



Examples of solid fuels grain size distributions
Rosin Rammler diagram

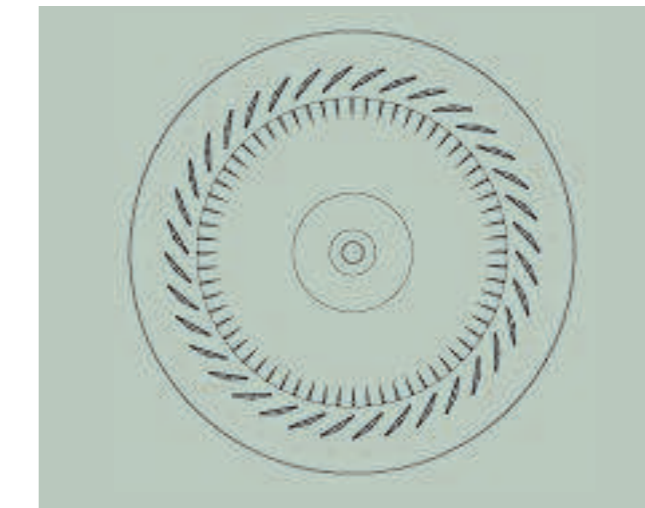
| TSV™ HP | Outlet class diameter | Blaine (d80) | Total height | Gas flow | Power | Product | Power | Weight |
|---------|-----------------------|--------------|--------------|----------|-------|---------|-------|--------|
| mm | in | in | m | m³/h | kW | kg/h | kg/h | kg/h |
| 1400 | 0.65 | 3.21 | 1.7 | 12.7 | 31 | 27 | 11 | 156 |
| 1600 | 0.72 | 3.11 | 4.1 | 11.1 | 35 | 27 | 25 | 137 |
| 1800 | 0.81 | 3.25 | 4.9 | 10.2 | 35 | 9 | 32 | 129 |
| 2000 | 0.89 | 3.56 | 9.1 | 12.6 | 36 | 41 | 111 | 174 |
| 2200 | 0.89 | 3.53 | 9.4 | 13.3 | 37 | 42 | 113 | 181 |
| 2400 | 1.03 | 3.67 | 9.7 | 13.2 | 39 | 18 | 43 | 181 |
| 2600 | 1.17 | 3.91 | 8.2 | 21.4 | 117 | 38 | 19 | 88 |
| 2800 | 1.36 | 3.96 | 8.7 | 24.8 | 125 | 40 | 22 | 101 |
| 3000 | 1.25 | 2.08 | 7.3 | 25.7 | 135 | 42 | 25 | 118 |
| 3200 | 1.44 | 2.25 | 7.8 | 33 | 155 | 26 | 30 | 116 |
| 3400 | 1.81 | 2.51 | 8.1 | 41 | 170 | 135 | 37 | 143 |
| 3600 | 1.76 | 2.78 | 9.1 | 49 | 186 | 47 | 42 | 152 |
| 4000 | 2.25 | 3.13 | 12.2 | 64 | 237 | 207 | 63 | 182 |
| 4500 | 2.34 | 3.48 | 11.4 | 78 | 284 | 240 | 74 | 200 |
| 5000 | 2.47 | 3.93 | 13.6 | 98 | 370 | 310 | 91 | 238 |
| 6000 | 2.69 | 4.18 | 12.9 | 119 | 442 | 359 | 109 | 278 |

TSV™ Range



→ TSV™ process key components:

- Circular damper with swivelling counterblades controlled simultaneously.
- Turbine with patented rotor blades and anti-vortex plates.
- Drive system with speed variation.



PATENTED BASIC CONCEPT

Thanks to the blades profile ($L_{in} < L_{out}$)

$$F_c = F_d$$

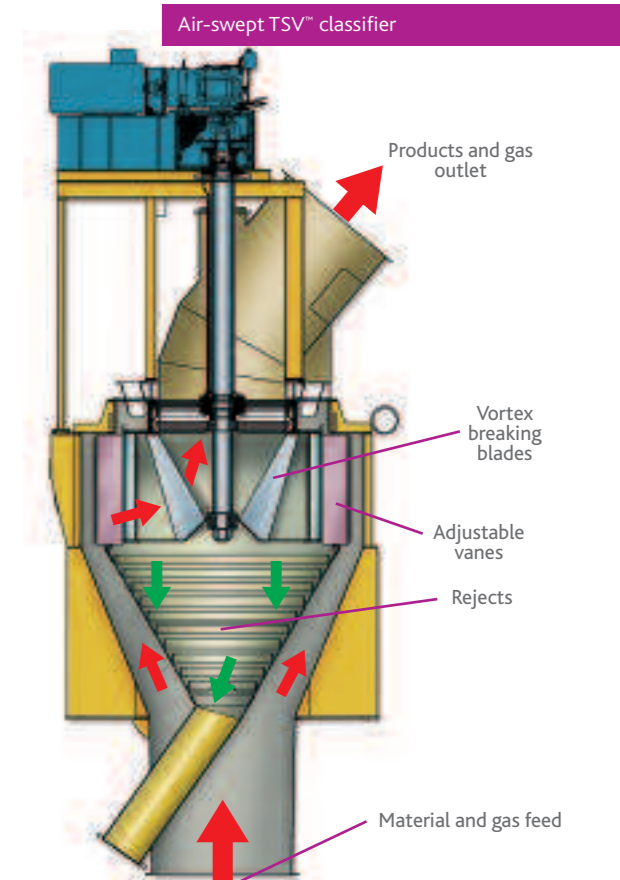
for one particle (diameter = d_{50} of the Tromp curve) within all the space between two rotor blades

$F_c = \text{Centrifugal force} = m \omega^2 R$

$F_d = \text{Drag force} = 1/2 \rho_0 C_D V_r^2$

Where:

- m = mass of particle
- ω = angular speed of the turbine
- R = distance to the center of the turbine
- ρ_0 = volumic mass of the gas
- S = projected area of the particle
- C_D = drag coefficient of the particle
- V_r = gas particle differential radial speed



Top feeding and tangential air inlet duct TSV™

